## **Toyota Forklift Part**

Toyota Forklift Parts - In the United States, Toyota Materials Handling inc., or TMHU, has been the top selling lift truck supplier since 1992. This company has been based out of Irvine, California for well over 40 years, providing a wide-ranging line of quality lift trucks. With a great reputation of stability and reliability, Toyota lift trucks have thrived in the competitive materials handling market. Quality is the keystone of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The bulk of the Toyota lift trucks sold in the U.S. are built here.

All Toyota machines and parts manufactured within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its dedication to constant progress, and its environmental methods. It is the first and only maker to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For instance, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the current centralized EPA standards and have complied with California's strict emission standards and regulations.

Toyota Material Handling, U.S.A. - The Industry Leader

Brett Wood, President of TMHU, links Toyota's success to its strong dedication to fabricating the best quality lift trucks at the same time as delivering the utmost client service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues."• TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's biggest lift truck provider and is among the magazines impressive World's Most Admired Companies.

## Redefining Environmental Responsibility

Toyota's parent company, Toyota Industries Corporation, has imparted an excellent corporate principles towards environmental management within Toyota. Toyota's rich history of environmental protection whilst retaining economic viability cannot be matched by other organizations and certainly no other materials handling manufacturer can thus far rival Toyota. Environmental accountability is an important characteristic of corporate decision making at Toyota and they are proud to be the first and only manufacturer to provide UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift vehicles. Yet one more reason they remain a leader within the industry.

Toyota originally released the 8-Series line of lift vehicles in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission values, and California's more environmentally friendly emission standards. The finished creation is a lift truck that creates 70 percent less smog forming emissions than the present Federal standards tolerate.

Also starting in 2006, collectively with the Arbor Day Foundation, Toyota added to its commitment to the environment. To this day more than 58,000 trees have been embedded in the ground throughout state forests and neighborhood parks that were damaged by fires and other natural causes. 10,500 seedlings have also been distributed through Toyota Industrial Equipment's network of dealers to non-profit organizations and neighborhood customers to help sustain communities all over the United States

Toyota's lift vehicles offer improved productivity, visibility, ergonomics and durability, and most importantly, the industry's leading safety technology. The company's System of Active Stability, also referred to as "SAS", helps lessen the risk of mishaps and accidental injuries, in addition to increasing productivity levels while minimizing the potential for product and equipment breakage.

System Active Stability is able to discern circumstances that might lead to lateral volatility and likely lateral overturn. When one of these factors have been detected, the SAS will immediately engage the Swing Lock Cylinder to re-stabilize the rear axle. This alters the lift truck's stability footprint from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the probability of an accident from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also helps to avoid injuries or accidents while adding durability.

SAS was initially released to the market on the 7-Series internal combustion models in 1999 and subsequently catapulted Toyota into the industry leader for safety. Ever since then, SAS has been built-in to most of Toyota's internal combustion products. It is standard gear on the latest 8-Series. There are more than 100,000 SAS-equipped lift trucks in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with mandatory operator training, overturn fatalities across all models have decreased by 13.6% since 1999. Additionally, there has been an overall 35.5% reduction in industry wide collisions, loss of control, falls and overturn from a lift vehicle for the same period.

Toyota's pattern of excellence reaches far beyond its technological achievements. The company maintains an extensive Operator Safety Training curriculum to help customers meet OSHA standard 1910.178. Education programs, video lessons and assorted materials, covering a wide scope of subjects-from personal safety, to OSHA rules, to surface and cargo situations, are offered through the vendor network.

Toyota has maintained a relentless existence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, created its 350,000th lift truck. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America at the moment are manufactured in the United States.

Based in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities spanning 126 acres. Facilities include a National Customer Center, as well as production operations and distribution centers for equipment and service

parts, with the total commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both dealers and buyers of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live merchandise demonstrations with seating capacity for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its founder, Sakichi Toyoda, in 1867, and lastly a instruction center.

The NCC embodies Toyota's dedication to providing top-notch consumer service. TMHU's 68 certified Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations all through the U.S, present the most complete and inclusive customer service and support in the industry. The company's new and Certified Used lift trucks, service, parts, and financing features make Toyota dealerships a one-stop shop to guarantee total client satisfaction.